

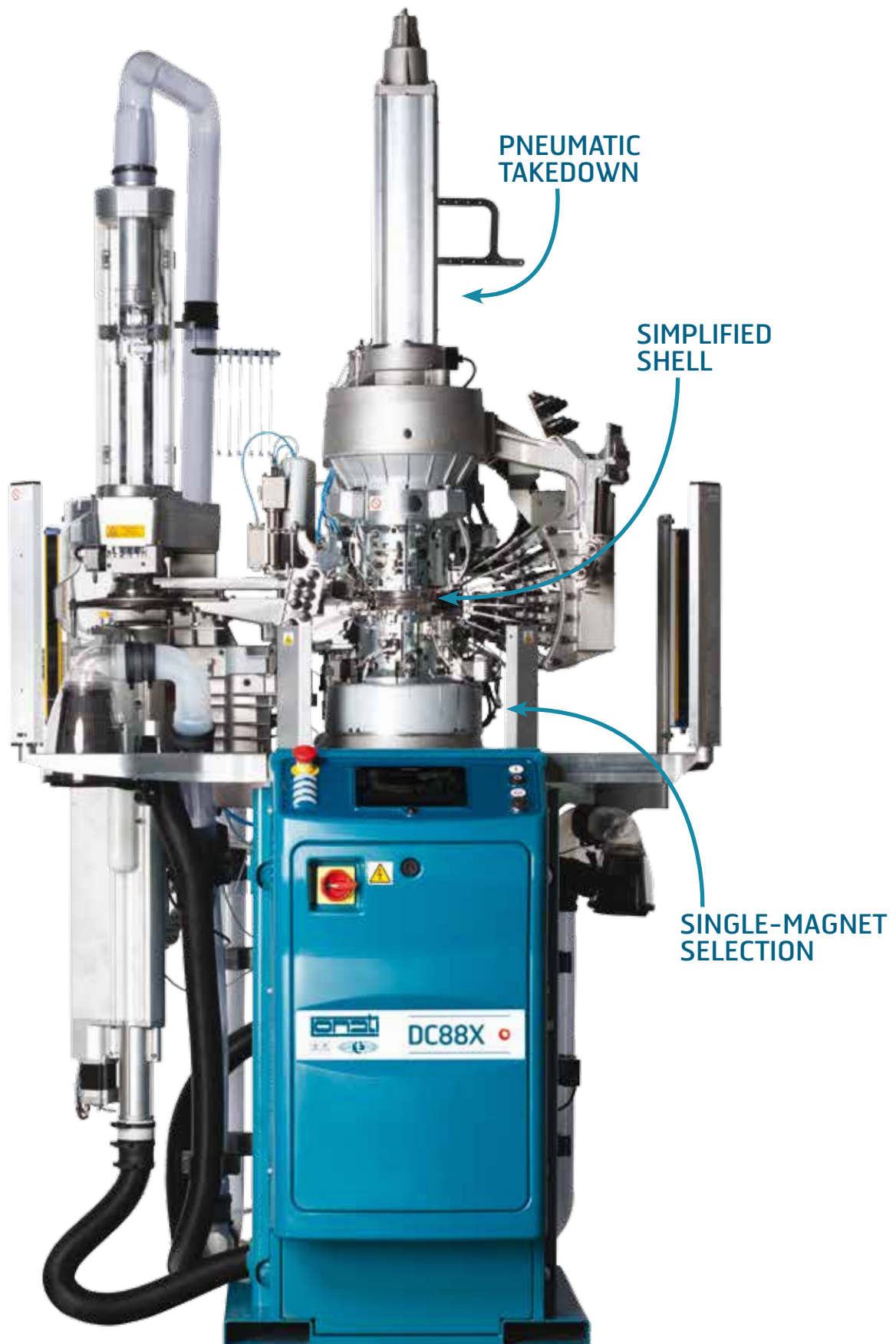
**DC88**

**DOUBLE CYLINDER**

**DC88 E1320X - DC88 E1420X - DC88 E1520X**

# DOUBLE CYLINDER

DC88 E1320X - DC88 E1420X - DC88 E1520X





All images in this brochure are indicative and not binding.

## DOUBLE CYLINDER

### DC88 E1320X - DC88 E1420X - DC88 E1520X

Double cylinder 2 feeds machine for the production of men's, women's and children's socks in ribs, plain knit and links. Needle-needle single-magnet selection for several rib and links patterns. Tuck knitting option on first feed of lower cylinder. Brushless motor incorporated in the column with variable heel and toe reciprocating motion. 2 selection points instead of pickers and needle droppers. Electronic size control by automatic adjustment of the stitch. Available in 3" 1/2, 3" 3/4 and 4" diameters and gauge from 7 to 22. SbyS linking machine with different needle thickness according to machine gauge.

- Needle-needle single-magnet selection instead of pickers and needle droppers and links drums for different rib and links patterns.
- Simplified shell/skirt with less mobile cams
- Takedown with electronic control and size self adjustment
- Stitch cams with independent stepper motors
- Electronic full control of yarnfingers and of all functions
- Easier sinkers maintenance thanks to the rotating knitting head

#### DIMENSIONS



Length cm 90 + yarn creel cm 32  
Depth cm 104 + yarn creel cm 69  
Height cm 260

#### WEIGHT



Machine ca. 350 Kg  
Yarn creel ca. 30 Kg

#### CERTIFICATION



Green  
Label

# DOUBLE CYLINDER

## DC88 E1320X - DC88 E1420X - DC88 E1520X

### TECHNICAL FEATURES

MODEL	CYLINDER DIAMETER	GAUGE	NEEDLE THICKNESS
DC88 - E1320X	3"1/2	da 9 a 22	0.5 - 0.6 - 0.7 mm
DC88 - E1420X	3"3/4	da 9 a 22	0.5 - 0.6 - 0.7 mm
DC88 - E1520X	4"	da 7 a 22	0.5 - 0.6 - 0.7 - 0.9 mm

Above data are indicative and not binding.

### STANDARD DEVICES

- Needle-needle single-magnet electronic selection system;
- Sock downtake with downwards movement control;
- Automatic turning device;
- Multi-stiffening by means of stepper motor;
- High heel by means of single-magnetic selection;
- Sinker cap with internal lubrication;
- 6 pneumatic yarnfingers;
- 4-rod take-up device;
- Suction valve controlled with stepper motor;
- Tail knitting at the start of the sock;

### SISTEMI OPZIONALI

- Fan
- Picot welt
- Size electronic control
- Split device
- Pneumatic yarnfinger number 7
- First yarnfinger positioning at feeds 5,6 and 7
- Second yarnfinger positioning at feeds 2,3 and 4
- Lycra plating
- Bare Lycra
- 6-rod take-up device
- Yarn brake discs opener 1 and 2
- Prearrangement for YoYo feeder
- Prearrangement for LGL feeder
- Spyder sensors
- Cassefils mechanical sensors
- Knots electric sensors
- Ethernet board
- Air Booster prearrangement

### SUITABLE YARNS

The machine is designed to be used with the following yarns

- Natural fibers
- Syntetic yarn
- Elastic yarn

### POSSIBLE KNITTING

The standard machine can perform the following knittings

- Plain knit
- Rib
- Links
- Tuck stitch on lower cylinder

## NUMBER OF COLORS

Number of colors

1 color on the same course  
Up to 5 colors on first feed  
Up to 3 colors on second feed

## PERFORMANCES

		4" CYLINDER DIAMETER
GAUGE		14 (needle thickness 0.7)
KNITTING FEATURES		LINKS = 360 Rpm
		Rib and plain knit = 380 Rpm
		Tuck stitch = 260 Rpm
		Reciprocated motion = 360 Rpm

Above data are indicative and not binding.

## GAUGE

		GAUGE															
Model	ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	
1320X	3 1/2"				96	120	132	148	160	172	184	196	208	220	248		
					100	124	136	152	164	176	188	200	212	224	252		
					104	128	140	156	168	180	192	204	216	228	256		
		Needle thickness 0.7															
												Needle thickness 0.6					
												Needle thickness 0.5					

		GAUGE															
Model	ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	
1420X	3 3/4"				104	112	124	136	148	160	172	184	196	208	232		
					108	116	128	140	152	164	176	188	200	212	236		
						120	132	144	156	168	180	192	204	216	240		
		Needle thickness 0.7															
												Needle thickness 0.6					
												Needle thickness 0.5					

		GAUGE															
Model	ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	
1520X	4"				108	120	132	148	160	172	184	196	208	220	248		
					112	124	136	152	164	176	188	200	212	224	252		
					116	128	140	156	168	180	192	204	216	228	256		
							144								232		
		Needle thickness 0.7															
												Needle thickness 0.6					
												Needle thickness 0.5					

Above data are indicative and not binding.

### DISCLAIMER:

For gauges lower or higher than those in the chart, their maximum speed must be reduced by 10-15%. Should you use staple fiber, maximum speed has to be detected each time according to the yarn and the item to be produced.



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