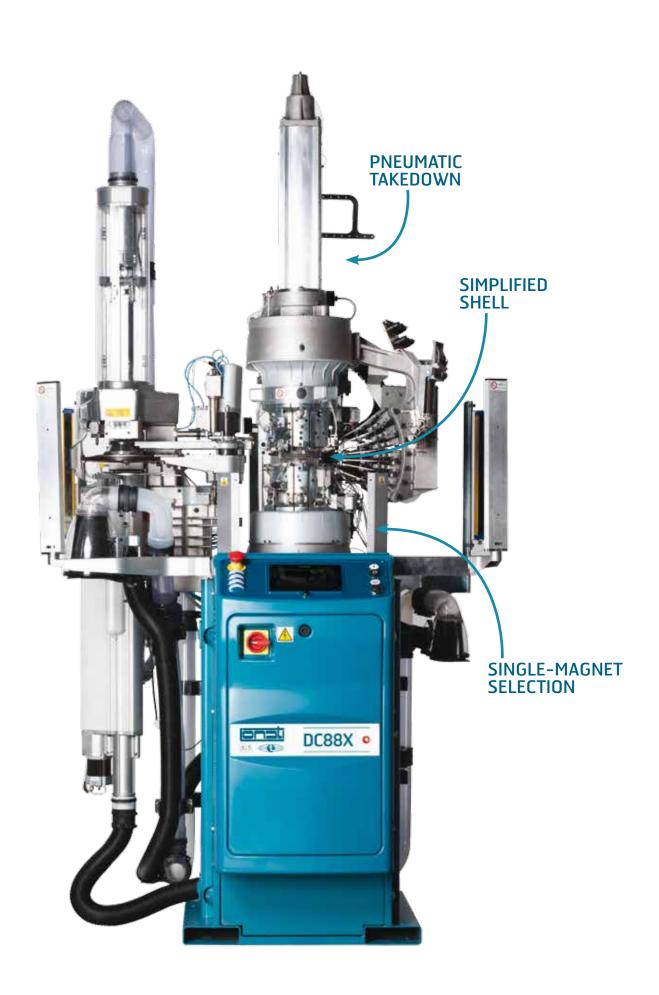


DC88 DOUBLE CYLINDER DC88 E1360X3 - DC88 E1560X3





DOUBLE CYLINDERDC88 E1360X3 - DC88 E1460X3 - DC88 E1560X3







All images in this brochure are indicative and not binding.

DOUBLE CYLINDERDC88 E1360X3 - DC88 E1460X3 - DC88 E1560X3

Double cylinder single-feed high speed machine for the production of men's, women's and children's socks in ribs, plain knit, links and jacquard. Needle-needle single-magnet selection for different rib, links patterns and float stitch on the same feed. Tuck knitting option on lower cylinder. Brushless motor incorporated in the column with variable heel and toe reciprocating motion. 2 selection points instead of pickers and needle droppers. Electronic size control by automatic adjustment of the stitch. Available in 3" 1/2, 3" 3/4 and 4" diameters and gauge from 7 to 22.

- Needle-needle single-magnet selection instead of pickers and needle droppers and links drums for different rib and links patterns.
- Simplified shell/skirt with less mobile cams
- > Takedown with electronic control and size self adjustment
- Stitch cams with independent stepper motors
- Electronic full control of yarnfingers and of all functions
- Easier sinkers maintenance thanks to the rotating knitting head

DIMENSIONS



WEIGHT



Machine ca. 330 Kg Yarn creel ca. 24 Kg

CERTIFICATION



Green Label

DOUBLE CYLINDERDC88 E1360X3 - DC88 E1460X3 - DC88 E1560X3

TECHNICAL FEATURES

MODEL	CYLINDER DIAMETER	GAUGE	NEEDLE THICKNESS
DC88 - E1360X3	3″1/2	da 9 a 22	0.5 - 0.6 - 0.7 mm
DC88 - E1460X3	3″3/4	da 9 a 22	0.5 - 0.6 - 0.7 mm
DC88 - E1560X3	4"	da 7 a 22	0.5 - 0.6 - 0.7 - 0,9 mm

Above data are indicative and not binding

STANDARD DEVICES

- Needle-needle single-magnet electronic selection system;
- Sock downtake with downwards movement control;
- Automatic turning device;
- Multi-stiffening by means of stepper motor;
- High heel by means of single-magnetic selection;
- Sinker cap with internal lubrication;
- 6 pneumatic yarnfingers;
- 4-rod take-up device;
- Suction valve controlled with stepper motor;
- Tail knitting at the start of the sock;

OPTIONAL DEVICES

- Fan
- Picot welt
- Size electronic control
- Split device
- Pneumatic yarnfinger number 7
- First yarnfinger positioning at feeds 5,6 and 7
- Second yarnfinger positioning at feeds 2,3 and 4
- Lycra plating
- Bare Lycra
- 6-rod take-up device

- Yarn brake discs opener 1 and 2
- Prearrangement for YoYo feeder
- Prearrangement for LGL feeder
- Spyder sensors
- Cassefils mechanical sensors
- Knots electric sensors
- Ethernet board
- Air Booster prearrangement

SUITABLE YARNS

The machine is designed to be used with the folloowing yarns

- Natural fibers
- Syntetic yarn
- Elastic yarn

POSSIBLE KNITTING

The standard machine can perform the following knittings

- Plain knit
- Rib
- Links
- Tuck stitch on lower cylinder
- Float stitch



NUMBER OF COLORS

Number of colors

1 color on the same course Up to 5 colors on first feed

PERFORMANCES

	4" CYLINDER DIAMETER							
GAUGE	14 (needle thickness 0.7)							
	LINKS = 340							
	Rib and plain knit = 380							
VAULTING SEATURES	Reciprocated motion = 360							
KNITTING FEATURES	Float stitch reciprocated motion = 280							
	Tuck stitch = 260							
	Jacquard= 280							

Above data are indicative and not binding.

GAUGE

		GAUGE															
Model	Ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	
1360X3 3"	3″1/2				96 100 104	108 112	116 120 124	128 132 136	140 144 148	152 156	160 164 168	172 176 180	184 188 192	196 200	216 220 224	240	
			Needle thickness 0.7														
		Needle thickness 0.6															
													Needle thickness 0.5				

		GAUGE														
Model	Ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22
1460X3	3″3/4				104 108	112 116 120	124 128 132	136 140 144	148 152 156	160 164 168	172 176 180	184 188 192	196 200 204	208 212 216	232 236 240	
			Needle thickness 0.7													
							,	,			Need	dle thicknes	s 0.6			
												Needle thickness 0.5				

	GAUGE																		
Model	Ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22			
1560X3	4"	76 80 Need	84 88 92 dle thicknes:	96 100 104	108 112 116	120 124 128	132 136 140 144	148 152 156	160 164 168	172 176 180	184 188 192	196 200 204	208 212 216	220 224 228 232	248 252 256				
							Need	dle thicknes:	5 0.7										
		Needle										dle thicknes	le thickness 0.6						
												Needle thickness 0.5							

Above data are indicative and not binding.

DISCLAIMER:

For gauges lower or higher then those in the chart, their maximum speed must be reduced by 10–15%. Should you use staple fiber, maximum speed has to be detected each time according to the yarn and the item to be produced. For jacquard and Links jacquard, maximum speed has to be detected each time according to the pattern.









LONATI SPA

Via Francesco Lonati, 3 | 25124 Brescia (Italy) Tel. +39 030 23901 | Fax +39 030 2310024 C.F.: 01469680175 | P.iva: 02096730961 info@lonati.com - www.lonati.com