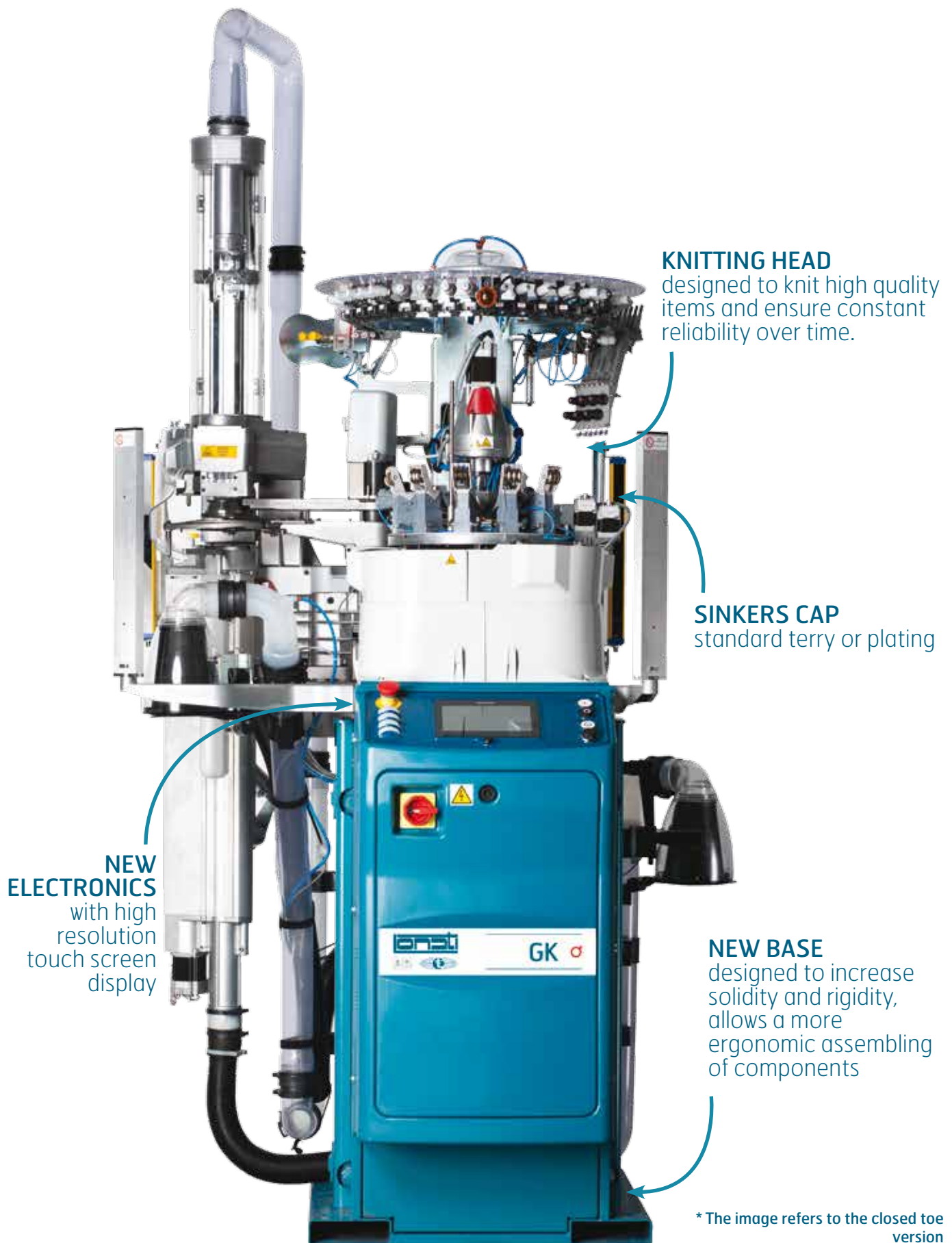


**GOAL**  
**SINGLE CYLINDER**  
**GK715S - GK716S - GK615S - GK616S - GK516S**

# SINGLE CYLINDER

GK715S - GK716S - GK615S - GK616S - GK516S



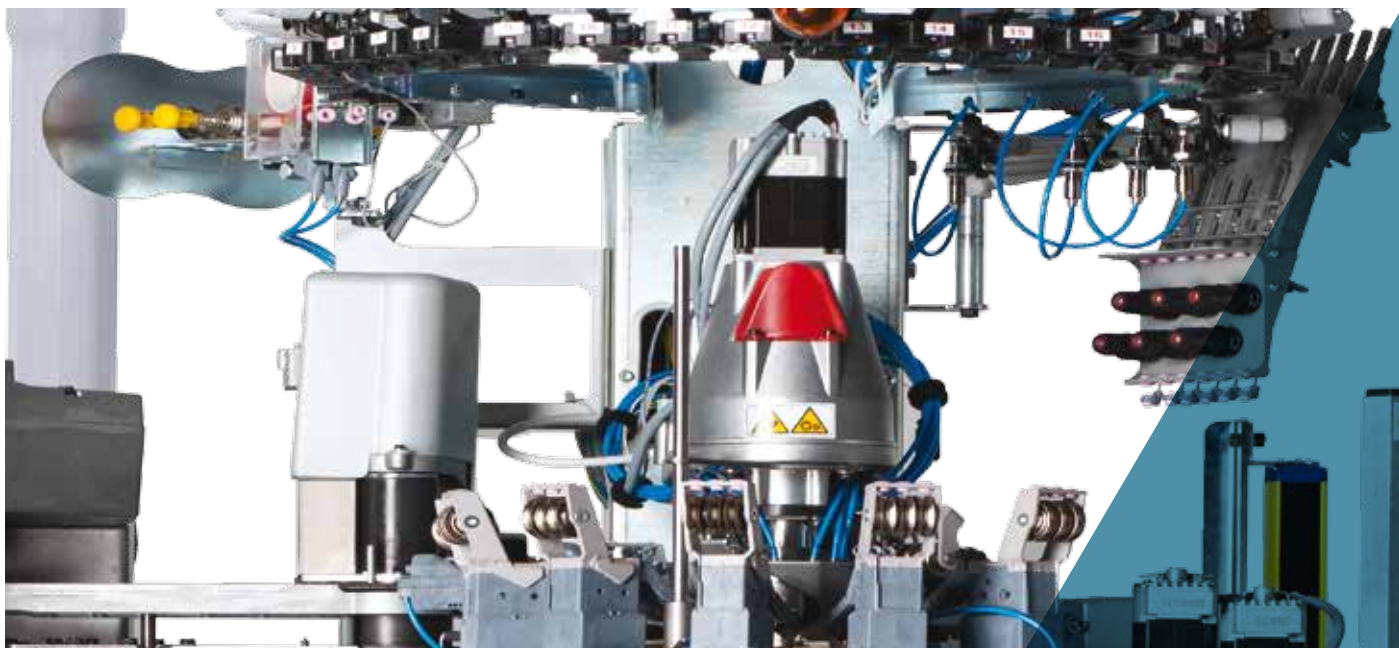
**KNITTING HEAD**  
designed to knit high quality items and ensure constant reliability over time.

**SINKERS CAP**  
standard terry or plating

**NEW ELECTRONICS**  
with high resolution touch screen display

**NEW BASE**  
designed to increase solidity and rigidity, allows a more ergonomic assembling of components

\* The image refers to the closed toe version



All images in this brochure are indicative and not binding.

## SINGLE CYLINDER

### GK715S - GK716S - GK615S - GK616S - GK516S

1 feed machines are the best sellers of the Goal Line as, thanks to their versatility, they can produce several different items, from the very simple to the most complex, without compromising on quality and efficiency. Available in two versions, with five or six colors on a course and in different diameters and numbers of needles. Latest generation electronics provides control and execution of all machine commands. Drawings and articles are created and managed by Digraph 3 Plus software package, which contains a full collection of styles the operator can combine in different ways to obtain the desired results.

- 5 or 6 colors pattern on course according to model, plain knit or terry
- Reciprocated heel and toe in different sizes and 3D effects
- 20 or 28 yarnfingers, according to the model
- Rising dial and finger plate with stepping motor
- Electronic actuators for needle selection, 8 or 9 according to the model
- Brushless coaxial main motor

#### DIMENSIONS



Length cm 85,8  
Depth cm 103,7  
Height cm 180

#### WEIGHT



Machine ca. 230 Kg  
Yarn creel ca. 46 Kg

#### CERTIFICATION

# SINGLE CYLINDER

## GK715S - GK716S - GK615S - GK616S - GK516S

### TECHNICAL FEATURES

MODEL	CYLINDER DIAMETER	GAUGE	NEEDLE THICKNESS
GK715S	3"1/2	6 1/2 a 14	0.85 - 0.70 - 0.60 mm
GK716S	3"1/2	6 1/2 a 14	0.85 - 0.70 - 0.60 mm
GK615S	3"3/4	da 7 a 17	0.85 - 0.70 - 0.60 mm
GK616S	3"3/4	da 7 a 17	0.85 - 0.70 - 0.60 mm
GK516S	4"	da 6 1/2 a 16	0.85 - 0.70 - 0.60 mm

Above data are indicative and not binding.

### STANDARD DEVICES

- Stepper motor electric dial with adjustable height (GK516S GK616S GK716S only)
- Stitch cam feeds: 1 with 3 different heights.
- Motorized sinkers cap for sinker pressure and angular position
- 10 or 18 color yarnfingers, depending on the model
- High resolution touch screen display
- Yarn sliding sensors guard cleaning device
- Heel yarn recover device with four positions
- 9 yarnfingers on stitch feed
- Yarn creel
- USB port
- Circular yarn cutter with mechanical stop
- 1 yarnfinger on laid-in elastic feed
- Stepper motor controlled adjustable suction valve

### MAIN OPTIONAL DEVICES

- LGL Eco Power or Compact yarn storage feeder
- Dinema YoYo positive yarn feeders
- Elastic yarn positive feeders, for compression socks
- Dinema Plus elastane positive feeders
- Motorized stitch cams
- Antitwist device
- Footlet device
- G-Flot device
- G-Flot 2 device
- Elastane extra tweezers device
- Yarn recover device, 6 positions
- Yarn trimming circular cutter with adjustable speed
- 3 yarnfingers color group (on GK615 GK715 only)
- Ethernet board for connection to Dinema Nautilus
- data collector system
- Second elastic yarnfinger
- Yarn sliding control sensors, Dinema ISPY
- Pneumatic yarn tensioner for covered elastane
- Suction fan

### POSSIBLE KNITTING

The standard machine can perform the following knittings

- 5 or 6 colors pattern, according to model, plus ground color, mesh, tuck and float stitch, plain knit or terry
- With laid-in elastic: 5 or 6 colors pattern, according to model, plus ground color, tuck and float stitch, plain knit or terry
- With laid-in elastic: 4 or 5 colors pattern, according to model, plus ground color, mesh, tuck and float stitch, plain knit or terry

## NUMBER OF COLORS

Number of colors

GK715S - GK615S 5 on course plus ground  
GK716S - GK616S - GK516S 6 on course plus ground

## PERFORMANCES

		3" 1/2 3" 3/4 4" CYLINDERS
KNITTING FEATURES		Patterns or selections 300 rpm
		Plain knit without pattern, high speed sinker cap 350 rpm.
MAXIMUM SPEED		350 rpm

Above data are indicative and not binding.

**DISCLAIMER:** maximum speed may vary depending on yarn, knitting, lubrication etc

## GAUGE

		GAUGE																					
Model	Ø	6½	7	7½	8	8½	9	9½	10	10½	11	11½	12	12½	13	13½	14	14½	15	15½	16	16½	17
GK615S	3"3/4		84	88	96		108	112	116	120 128	132		144		156	160	168		176	180	188	192	200
		Needle thickness 0.85 mm																					
		Needle thickness 0.70 mm																		Needle thickness 0.60 mm			
GK715S	3"1/2	72		84	88	96	100		108 112	116	120	128	132		144		156						
		Needle thickness 0.85 mm																					
		Needle thickness 0.70 mm																					

		GAUGE																					
Model	Ø	6½	7	7½	8	8½	9	9½	10	10½	11	11½	12	12½	13	13½	14	14½	15	15½	16	16½	17
GK516S	4"	84	88	96		108 112		116 120		128 132	136	144		156 160		168	176	180	188	192	200		
		Needle thickness 1 mm																					
		Needle thickness 0.85 mm												Needle thickness 0.70 mm								Needle thickness 0.60 mm	
GK616S	3"3/4		84	88	96		108	112	116	120 128	132		144		156	160	168		176	180	188	192	200
		Needle thickness 0.85 mm																					
		Needle thickness 0.70 mm																		Needle thickness 0.60 mm			
GK716S	3"1/2	72		84	88	96	100		108 112	116	120	128	132		144		156						
		Needle thickness 0.85 mm																					
		Needle thickness 0.70 mm																					

Above data are indicative and not binding.

### DISCLAIMER:

All features in the brochure are for information only and subject to change without any prior notice.

For a complete list of available options, please contact Lonati sales network.  
The Company accepts no liability for improper use of machinery.



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