

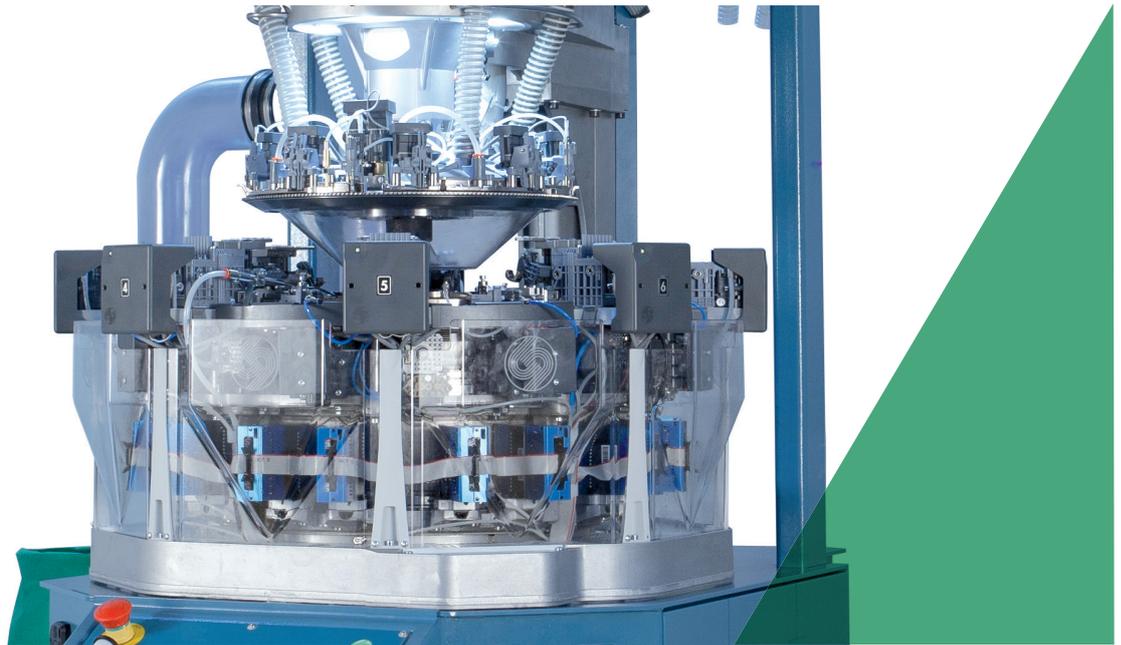
# SEAMLESS TECHNOLOGY

ELECTRONIC SEAMLESSWEAR KNITTING MACHINE  
SM8-TOP2V SINGLE JERSEY

# SEAMLESS TECHNOLOGY

## SM8-TOP2V SINGLE JERSEY





## SEAMLESS TECHNOLOGY

### SM8-TOP2V SINGLE JERSEY

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Single Jersey electronical circular machine with 8 feeds with 2 points of selection needle by needle per feed. For the production of single seamless garments for underwear, outerwear, beachwear, sportswear, sanitarywear. Terry possibility on request.

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CERTIFICATION



Green  
Label

# SEAMLESS TECHNOLOGY

## SM8-TOP2V SINGLE JERSEY

### TECHNICAL FEATURES

#### ● DIAMETERS

11" - 12" - 13" - 14" - 15" - 16" - 17" - 18" - 19" - 20" - 21" - 22"

#### ● MACHINE GAUGE

npi. 16 - 18 - 20 - 22 - 24 - 26 - 28 - 32 - 40

#### ● NEEDLES GAUGE

From gg 48 to gg 80.

#### ● NUMBER OF FEEDS

8 for any diameter.

#### ● MAXIMUM SPEED

- For 11" diameter speed factor from 1200 (110 rpm) also for gauge E40.
- For 12" diameter speed factor from 1350 (110 rpm)
- From 13" diameter to 22" speed factor from 1700 (13" 130 rpm)
- For E40 gg speed factor from 1250 (13" 95 rpm)

#### ● TYPE OF SELECTION

N° 2 actuators with 16 levels on each feed.

#### ● STRIPPING YARNFINGERS

8 yarnfingers per feed being: (with yarnfinger 1 and 2 at 3 positions, the 3rd at 2 positions, the 4th and 5th at 4 positions and the 6th at 6 positions) plus 2 color yarnfinger at 2 positions (Santoni's patent)

#### ● TRAPPER FOR BARE AND COVERED ELASTIC YARN

One each feed plus trapper for elastic welt on 2nd, 4th, 6th and 8th feed.  
On request: 2nd trapper on all feeds.

#### ● DIAL JACKS AND YARN CUTTER

From 11" to 22" yarn cutter saw release with up and down dial movement by pneumatic control.

#### ● SUCTION SYSTEM

By 2 suction fans or central system. Take down tube Ø 150 mm. Ejection tube Ø 100 mm. Air limiting valve with electronic incremental programming. On request: rotating tube or antitwist kit with rotating tube.

#### ● STITCH CAMS

Stitch formation adjustment by step motors, independent on each feed, with possibility of loop widening, tightening and shading on the same course (Santoni patent). On board garment sizing, adjustable in both cms. and inches.

#### ● SINKER CUP

As per knitting system (free from cylinder and centered on the upper plate).  
On request: sinker caps for terry fabric (except mc gauge 16, 18, 32, 40 npi).

#### ● MAIN KNITTING POSSIBILITIES

- Single or double welt carried on with jacks, in several selections, with knitted, floated or laid-in elastic yarn.
- With 8 feeds on the same course: 3 technical ways ; 2 technical ways plus one color on the ground yarn; clear pattern; laid-in possibility on all feeds.
- Optional: n° 4 movable stitch cams to make 4 feed knitting possibilities: 3 technical ways plus 2 colors on the ground, 3 technical ways plus one color on the ground yarn and floated pattern.

#### ● YARN FEEDERS

- n° 10 Santoni BODYMAP (2 of which used for elastic welts) plus n° 8 feeders LGL SANTONI BODY with CAN-BUS serial connection enabling visualization on board display of yarn absorption;
- optional BTR: ULTRAFEEDER, ROLLING FEEDER (parallel handling)
  - optional LGL: Santoni BODYMAP, Santoni BODY and/or BODY ATTIVO
  - optional MEMMINGER: SFE ELAN 30
  - optional DINEMA: PLUS

#### ● YARN SENSORS

SPYDER DINEMA serial sensors.

#### ● CREEL

24 positions back creel.

Optional: creel with pneumatic threading or creel for cotton kit.

## TECHNICAL FEATURES

### ● LUBRICATION

Pneumatic pump with oil recycle and independent management of oil between needles/sinkers and selectors.

### ● CYLINDER ROTATION

Brushless motor and electronic handwheel for manual control.

### ● ELECTRONIC CONTROLLER

New XQ DINEMA electronic with microprocessor POWER PC 400Mhz, Flash's 512MB Ram's 512 MB with 7" color touch screen display (800x480) and panel with USB.

### ● MACHINE KEYBOARD

Color touch screen display (without keyboard).

### ● PROGRAMMING

Software Digraph-3 Plus including: Atlas, Photon, Galois, Quasar and Converter. The programs can be transferred to the machine by USB.

### ● CONSUMPTION

Absorbed power from 11" to 16": fans 4,1 kW (at 400V / 50Hz) or 5,1 kW (at 220V / 60Hz); motor 2,2 kW.

Absorbed power from 17" to 22": fans 4,4 kW (at 400V / 50Hz) or 5,6 kW (at 220V / 60Hz); motor 2,2 kW.

Compressed air: 50 Lt/min at 6 bar.

### ● WEIGHT

Approx. KG. 600 / 750

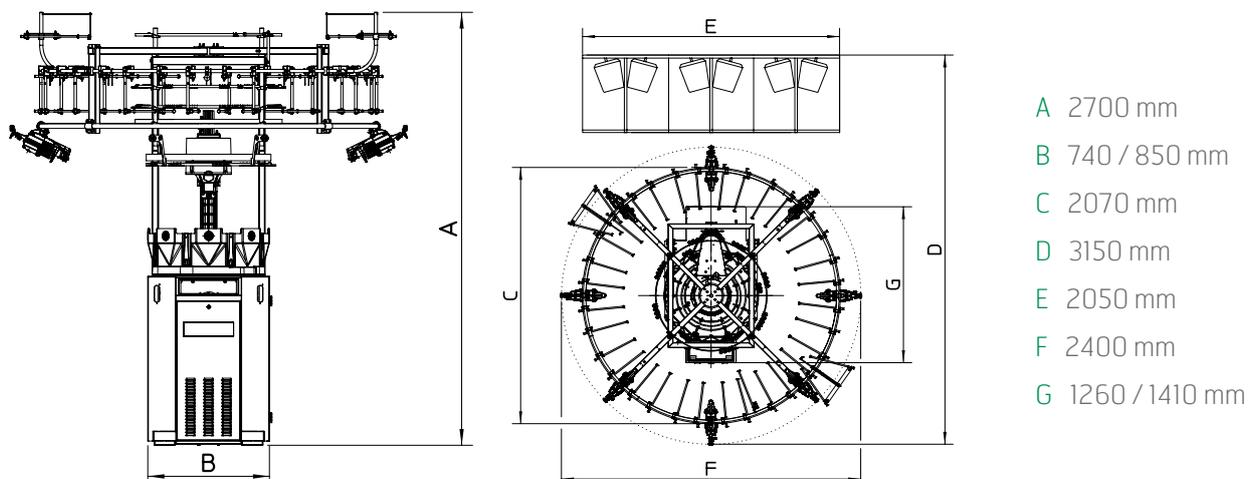
### ● PRODUCTION

SEAMLESS-WEAR, UNDERWEAR, OUTERWEAR, SWIMWEAR, SPORTSWEAR, SANITARY GARMENTS (possibility to use a wide range of yarns).

### ● NORMATIVE

The machine meets the CE normative.

## TECHNICAL DRAWING AND SIZE



### DISCLAIMER:

Technical data given in this brochure are for information only. Santoni S.p.A. reserves the right to modify the machine features without forewarning and without the obligation to apply any modification to the machines already installed. Pictures are exemplifying and have not to be regarded as a reference.



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